

Benefit & Loss

Tertiary Winding Transformer

→ In Addition to primary & secondary, Third wdg is used Tertiary Winding.

→ Two winding into 3 wdg with extra secondary winding.

Why to use Tertiary wdg

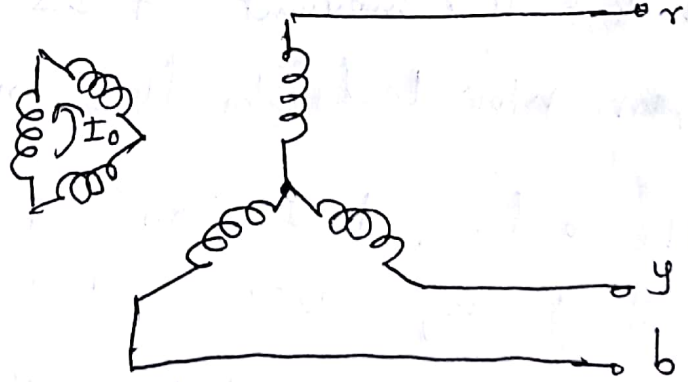
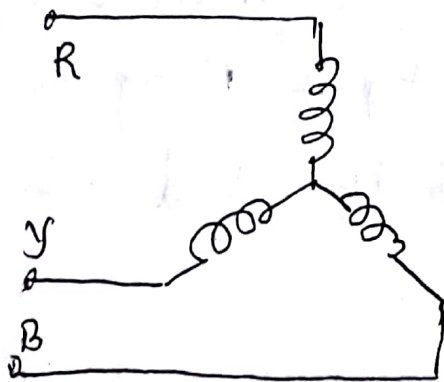
practical approach

- 1) If two wdg has to supply additional load
- 2) The phase compensating devices supplied by 3 ϕ wdg thr.
- 3) used as voltage coil in testing transformer.
- 4) Three supply system operating at different voltages, interconnect using 3 wdg thr
- 5) TO meet substation requirement (different voltage)

⑥ Tertiary wdg generally connected in delta. Thus when any fault or short circuit occurs on primary or secondary sides, there will be large unbalance of phase voltage which is compensated by large tertiary wdg circulating current with large Reactance.

Stabilization due to Tertiary wdg in Δ -d thr

16
~~24~~
 640
 600
 1240
 2000
 1240
 0760



→ for unbalanced single phase load, Δ - Δ Connection offers high reactance to flow of current.

→ unbalanced load has 3 components viz, positive, negative & zero sequence components.

→ zero sequence component on secondary side cannot be balanced by primary currents as zero sequence current cannot flow in isolated neutral of star connected primary.

→ on the secondary side zero sequence current sets up magnetic flux in core. & iron path is available for this flux and impedance offered to zero sequence current is very high.

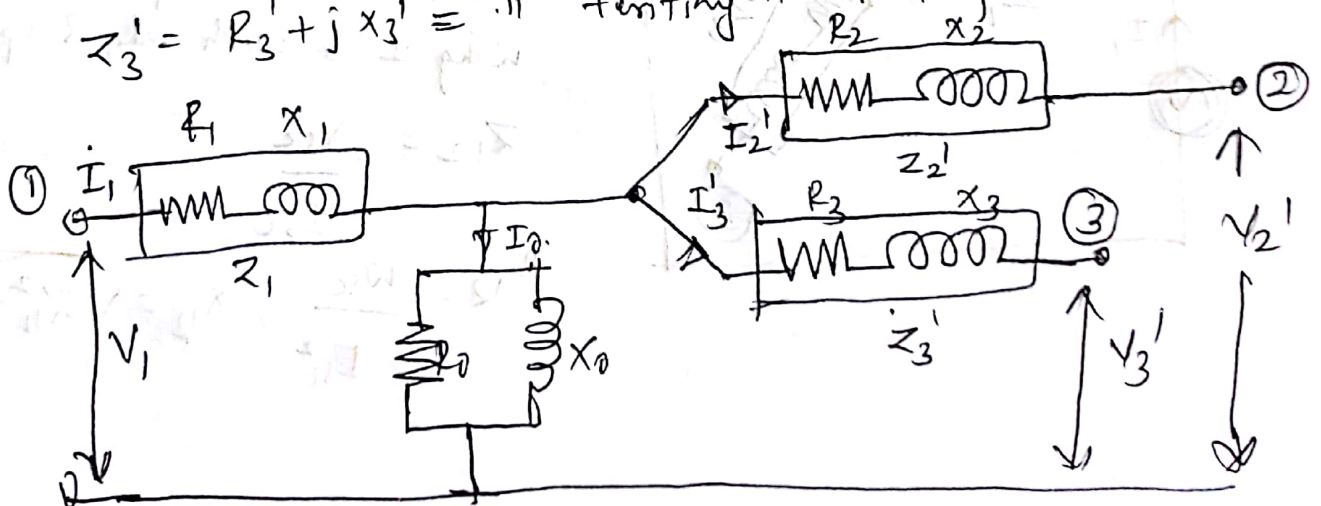
→ But delta connected tertiary winding permits circulation of zero sequence currents in it.

→ So impedance offered to flow of zero sequence current is lowered.

→ For this purpose tertiary winding is stabilizing winding

Equivalent circuit of Tertiary transformer

Let $Z_1 = R_1 + jX_1 = \text{Imp prim wdg}$
 $Z_2' = R_2' + jX_2' = \text{" sec " Reft primary}$
 $Z_3' = R_3' + jX_3' = \text{" tertiary " Reft primary}$



Determining the equivalent circuit parameters

open & short test as performed.

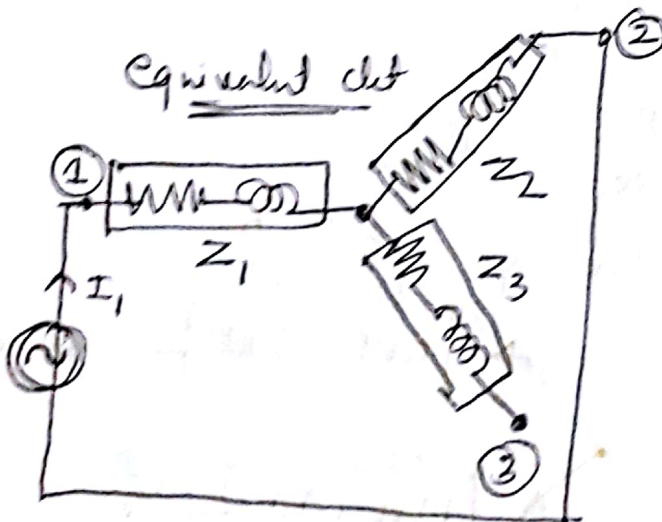
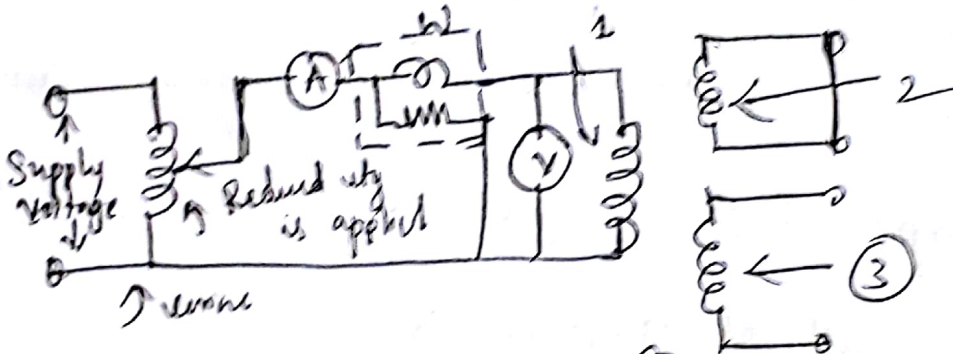
① Open Circuit test

It is conducted on any one wdg giving core losses, exciting branch components and turns ratio. The other two windings are kept open when supply is given to any one wdg

$$N_{12} = \frac{V_2}{V_1}, \quad N_{23} = \frac{V_3}{V_2}, \quad N_{13} = \frac{V_3}{V_1}$$

② Short circuit test

Stage 1 :- Reduced supply V_{tg} is given to winding 1 till the rated ch flows in ② & ③ open



$$Z_{12} = Z_1 + Z_2 \quad \text{--- (9)}$$

Short circuit Impedance of wdg 1 & with wdg 3 open

$$Z_{12} = \frac{V_{sc}}{I_{sc}}$$

$$R_{12} = \frac{W_{sc}}{I_{sc}^2}, \quad X_{12} = \sqrt{Z_{12}^2 - R_{12}^2}$$

In stage 2

Supply to 1, 2 is open, 3 is shorted

$$\underline{Z_{13}} = Z_1 + Z_3 \quad \text{--- (b)}$$

In stage 3

Supply to 2, 1 is open, 3 is shorted

$$\underline{Z_{23}} = Z_2 + Z_3 \quad \text{--- (c)}$$

$$Z_{12} - Z_{23} = Z_1 - Z_3 \quad \text{and add to } Z_{13}$$

$$= Z_1 - Z_3 + Z_1 + Z_3 = 2Z_1$$

$$Z_1 = \frac{1}{2} [Z_{12} + Z_{13} - Z_{23}]$$

$$Z_2 = \frac{1}{2} [Z_{23} + Z_{12} - Z_{13}]$$

$$Z_3 = \frac{1}{2} [Z_{13} + Z_{23} - Z_{12}]$$

Voltage Regulation

Step 1 :- $S_1 = \frac{\text{Actual primary kVA loading}}{\text{Base kVA}}$

$S_2 = "$ $S_3 = "$

Step 2 :- $\cos \phi_1, \phi_2, \phi_3$ operating p.f & $V_{R1}, V_{X1}, V_{R2}, V_{X2}, V_{R3}, V_{X3}$
Step 3 :- per unit Regulation
p.u. resistive & react drop

$$E_1 = S_1 (V_{R1} \cos \phi_1 + V_{X1} \sin \phi_1)$$

$$E_2 = S_2 (V_{R2} \cos \phi_2 + V_{X2} \sin \phi_2)$$

$$E_3 = S_3 (\quad \quad)$$

Step 4, If regulation for only pair is reqd

$$E_{12} = E_1 + E_2$$

Rating of tertiary wdg

Rating of one third (35%) of rating of main wdg

* primary, secondary & tertiary wdg's of 50Hz, 1 ϕ , 3 winding tr are rated at 3.35kV, 5MVA, 1.8kV, 2.5MVA & 440V, 2.5 MVA respectively. Three short ckt test on this tr gave following results.

- primary excited, secondary shorted 300V, 746.26V.
- " " , tertiary " 700V, 746.26V.
- secondary " tertiary " 250V, 1388.8V.

Resistances are ignored

Find the per values of equivalent impedances of tr on a 5MVA, rated voltage base.

→ 5MVA be base.

For primary wdg, let $V_{base} = 3.35 \text{ kV}$.

$$I_{base} = \frac{\text{Base MVA}}{V_{base}} = \frac{5000}{3.35} = 1492.53 \text{ A}$$

Secondary wdg, $V_{base} = 1.8 \text{ kV}$

$$I_{base} = \frac{5000}{1.8} = 2777.77 \text{ A}$$

Embedded, In

calculates contribution of secondary
(value for)



$$\textcircled{1} \quad V_{pu} = \frac{0.300}{3.35} = 0.0895 \text{ pu}, \quad I_{pu} = \frac{746.26}{1492.53} = 0.5 \text{ pu}$$

$$Z_{12} = \frac{V_{pu}}{I_{pu}} = \frac{0.0895}{0.5} = 0.179 \text{ pu}$$

$$\textcircled{2} \quad V_{pu} = \frac{0.700}{3.35} = 0.2089 \text{ pu}, \quad I_{pu} = \frac{746.26}{1492.53} = 0.5 \text{ pu}$$

$$Z_{13} = \frac{0.2089}{0.5} = 0.4179 \text{ pu}$$

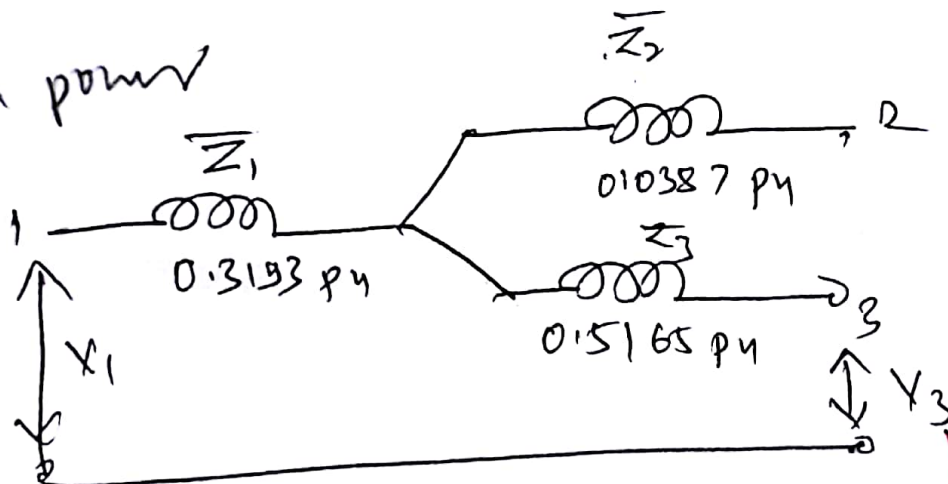
$$\textcircled{3} \quad V_{pu} = \frac{0.250}{1.8} = 0.1388 \text{ pu}$$

$$I_{pu} = \frac{1388.8}{2777.7} = 0.5 \text{ pu}$$

$$Z_{23} = \frac{0.1388}{0.5} = 0.2776 \text{ pu}$$

$$\bar{Z}_1 = 0.3193 \text{ pu} \quad \bar{Z}_2 = 0.0387 \text{ pu}, \quad \bar{Z}_3 = 0.5165 \text{ pu}$$

High power



wed
7, 4, 10, 12, 16,
25, 27, 28, 29, 3
34, 37, 38, 43,
47, 49, 51, 52,

wed
12, 20, 23, 34, 43,

2, 4, 9, 11
17, 19, 22, 2
31, 32, 34
42, 43, 4
49, 50,
53, 54,

Tue (Afternoon)

Review of Basic Concept

electrical machine which converts mechanical energy into an electrical energy called generator.

A generator producing d.c voltage is called a d.c generator.

Principle operation of a DC generator

Dynamically induced emf (principle)

→ Faraday's law of electromagnetic induction (principle)

→ Statement "whenever the number of magnetic lines of force i.e. flux linking with a conductor or a coil changes, an electromotive force is set up in that conductor or coil."

→ Change in flux is present when relative motion betⁿ cond^r & flux.

→ Relative motion achieved by moving coil (flux or flux (cond^r)). So e_{dy} gets generated in cond^r

→ Such an induced emf is dynamically induced emf.

→ generating action requires following component.

i) The cond or coil ii) flux

iii) Relative motion betⁿ cond^r & flux.

- In practical generator, cond^c are rotated to cut magnetic flux keeping flux stationary.
- To have large qty as output, no. of cond^c are combined together in specific manner to form winding (Armature winding).
- part of which it is kept armature
- cond^c on Armature are rotated by Central device prime mover (diesel engine, steam engine, steam turbines, water turbines).
- necessary ϕ produced by Current carrying wdg is field winding
- Direction of end induced (Fleming Right hand rule).

Construction

- 1) yoke :- outermost cover, mechanical support.
- 2) poles :- carry field wdg; pole core & pole shoe
- 3) field winding :- to produce flux for generating action, made up of conducting (copper)

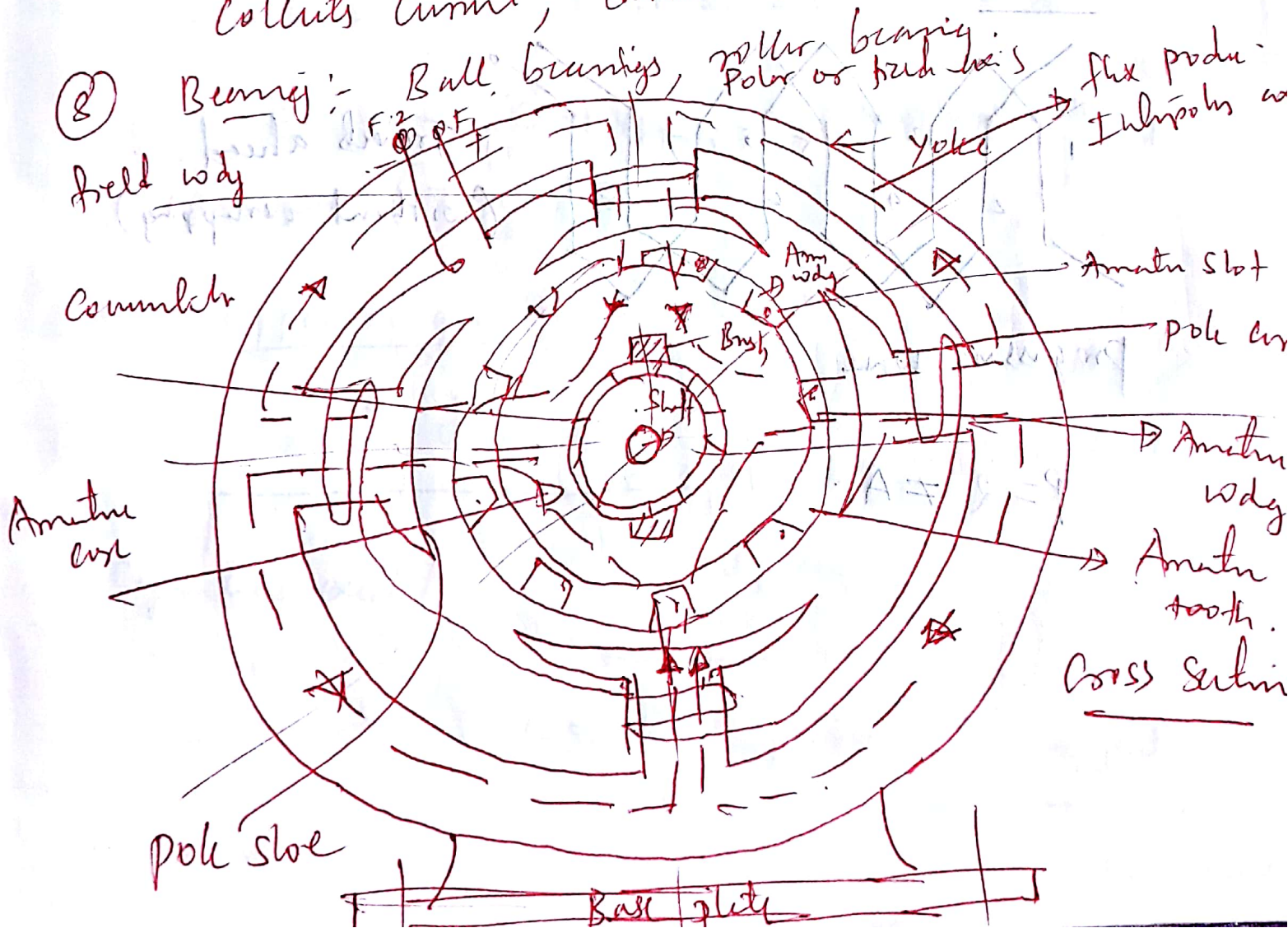
4) Armature core :- Cylindrical & rotating part mounted on shaft. Consists slots on its periphery to hold cond^c. air ducts to provide cooling, laminations.

5) Commutator :- Basic nature of emf is alternating, AC to d.c. Copper segments & along rotates with armature

6) Armature wdg :- placed in slots, generation of emf takes place in this.

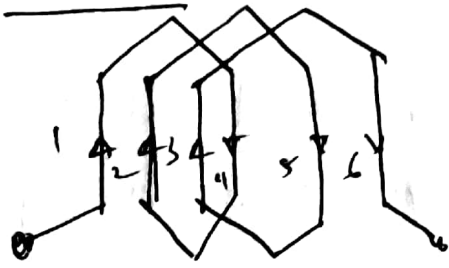
7) Brushes :- Stationary & resting on surface of commutator. Collects current, Carbon.

8) Bearing :- Ball bearings, roller bearing. Pole or brush axis



Armature wdg

a) lap b) wave



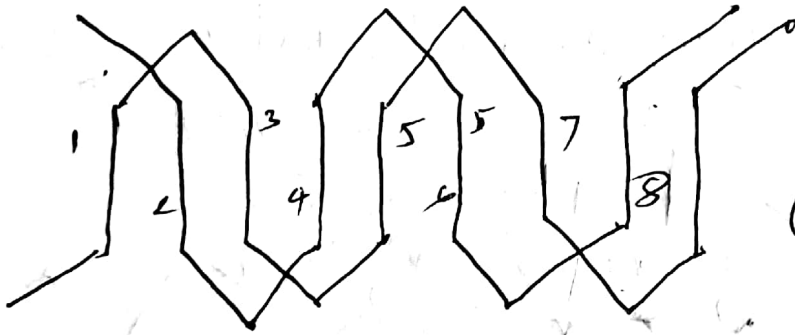
r-start 1-finish (overlapping)

Due to such connection, total no of cond^c gets divided into

'p' no of parallel paths, P = no of poles in m/c.

↓
large → high cu capacity → high cu m/hy growth

WAVE



Travels ahead.
(without overlapping).

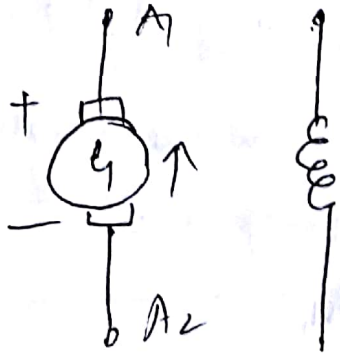
Progressive wave

$P = 2 \neq A$

Emf equation

$$E = \frac{\phi Z \omega P}{60 A} \quad (A=P) \quad (A=2)$$

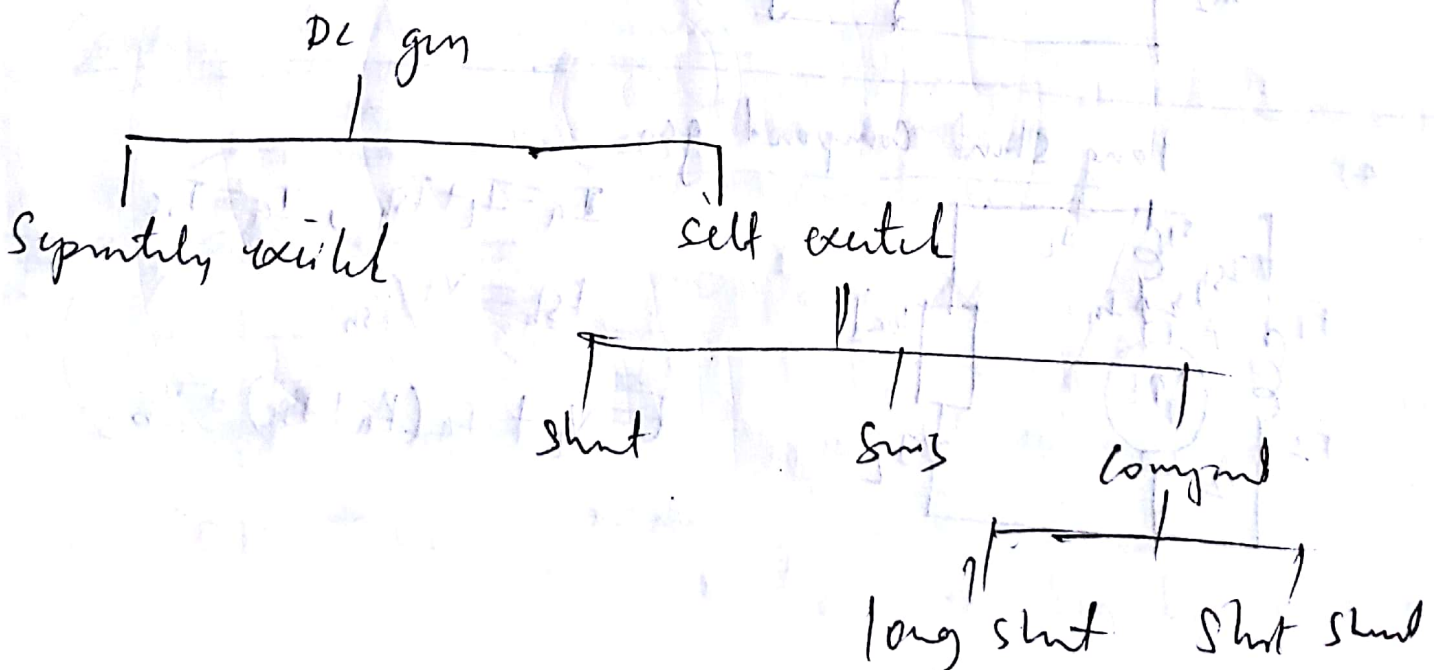
Symbolic Representation of generator



Relation bet^w no load & terminal voltage

$$E = V_t + I_a R_a + V_{brush} \quad \therefore \text{Voltage eqⁿ of dc gen. (Type of gen.)}$$

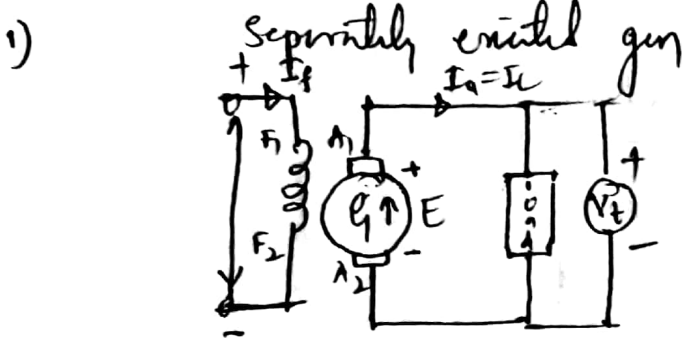
Types of generator



Sr. No

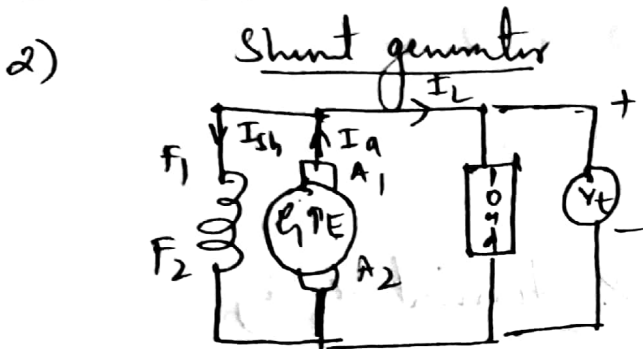
Type of dc generator

Voltage & C/m equations



$$I_a = I_L$$

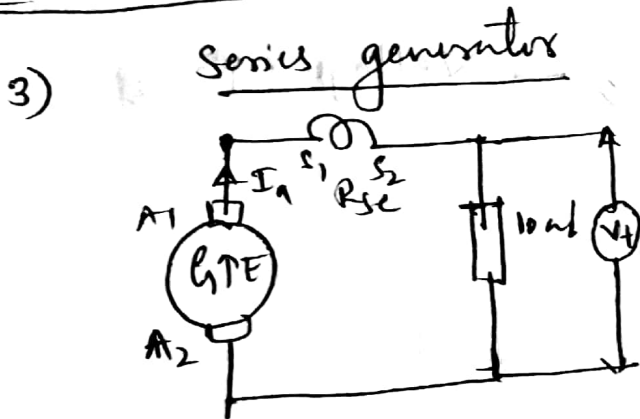
$$E = V_t + I_a R_a + V_{brush}$$



$$I_a = I_L + I_{sh}$$

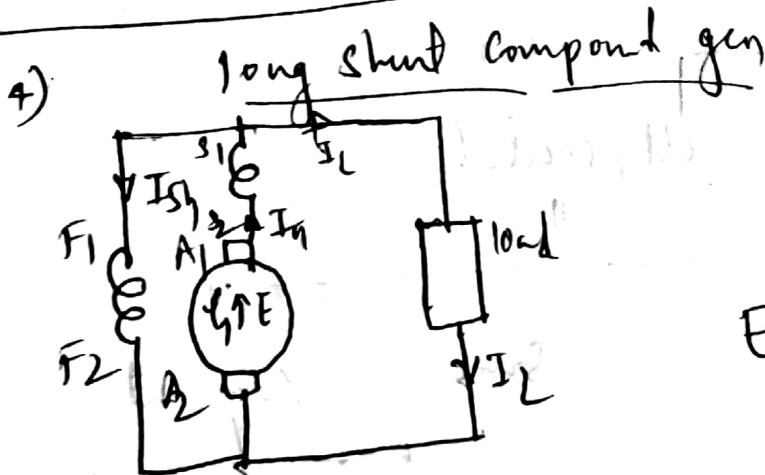
$$I_{sh} = V_t / R_{sh}$$

$$E = V_t + I_a R_a + V_b$$



$$I_a = I_{sc} = I_L$$

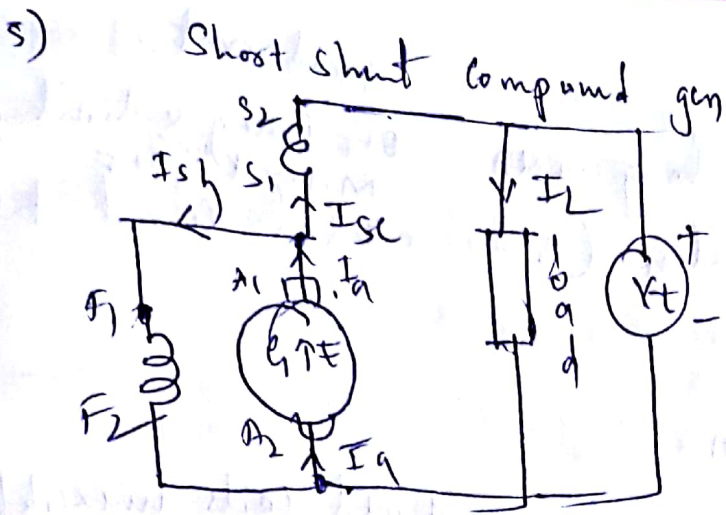
$$E = V_t + I_a (R_a + R_{sc}) + V_b$$



$$I_a = I_L + I_{sh}, \quad I_a = I_{sc}$$

$$I_{sh} = V_t / R_{sh}$$

$$E = V_t + I_a (R_a + R_{sc}) + V_b$$



$$I_a = I_L + I_{sh}, \quad I_{sc} = I_L \quad 17$$

$$I_{sh} = \frac{E - I_a R_a}{R_{sh}} = \frac{V_t + I_L R_{sc}}{R_{sh}}$$

$$E = V_t + I_a R_a + I_L R_{sc} + V_b$$

Power developed in armature = $E I_a \text{ W}$

load power = $V_t I_L \text{ W}$

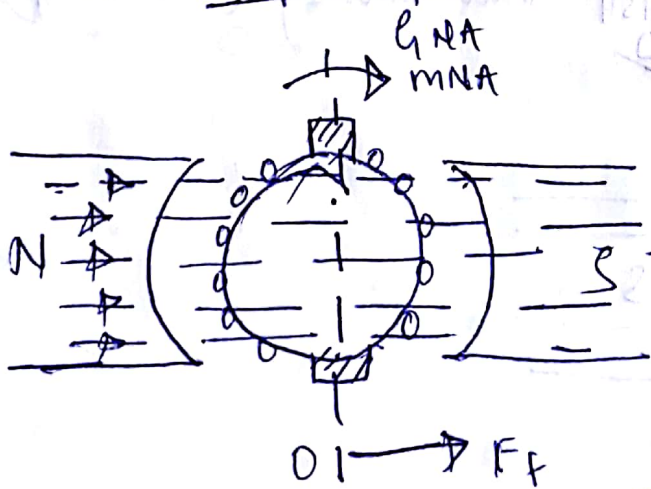
- 41, 12, 22, 33, 38,
- 43, 48, 49, 52,
- 53,

Introduction to Armature Reaction

- Field flux & Armature flux (load)
- The effect of Armature flux on distribution of main field flux is called Armature Reaction

Armature flux — [weakens main flux — Reduce generated
distort main flux — Sparking at brush

Concept of Armature Reaction



→ There is no current in armature conductors.

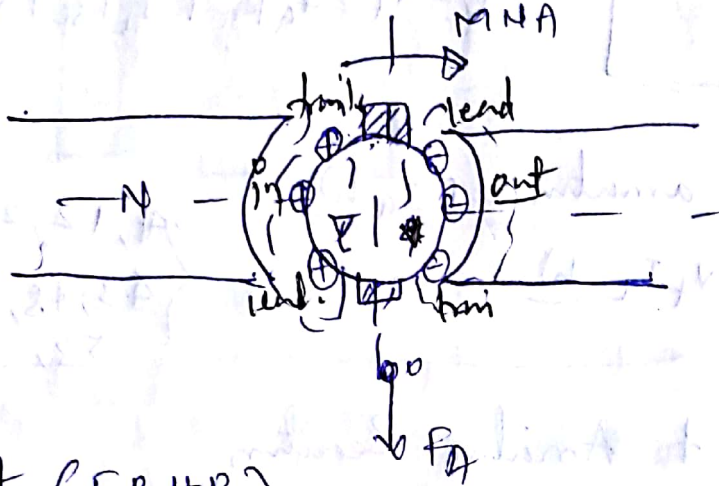
→ Polar axis left to right (flux) parallel to field axis.
 { MNA (no emf induced axis)
 { GNA (axis of symmetry bet^o poles)

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Field mnt

OFF (mag & direction)
MNA \rightarrow OFF

- \rightarrow Brushes always kept along MNA.
- \rightarrow MNA - axis of commutation (since reversal current takes place along the axis)



Field coils unexcited
armature carry current

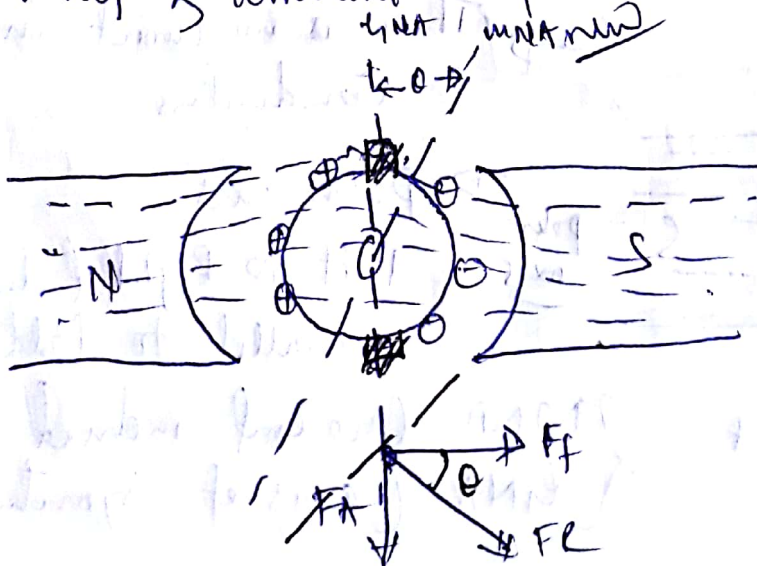
\rightarrow Current (FRHR)

N pole (Cln downwards), S pole (Cln upwards).

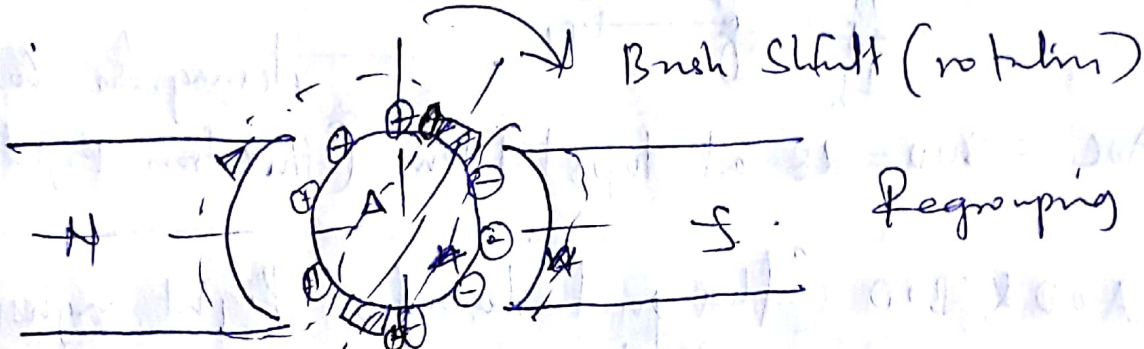
\rightarrow Flux direction downwards (symmetrical along brush axis)
try to magnetise core along brush axis (OFA).

\rightarrow This mnt depends on magnitude of armature cly
Armature mnt (mag & dir)

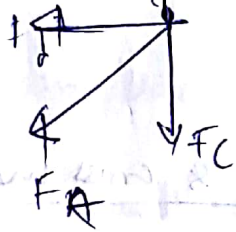
\rightarrow field mnt & armature mnt exists simultaneously (OFA & OFA).



- flux through armature is not uniform & symmetrical gets distorted. due to interaction
- flux crowded at trailing pole tips (better rotation) but weakened at leading pole tips.
- Resultant mmf $OFR - OF_f$ & OFA
- new position of mNA $\pm \alpha$ to OFR . (θ) brushes
- due to brush shift (load^c as well as α is redistributed)



$Q=0$ ($F_d=0$).



Sparks commutate brush must lie on mNA.

Due to brush shift (mmf FA) Becoz some of cord change (Inclined at θ) vertical.

→ Armature mmf is along New mNA

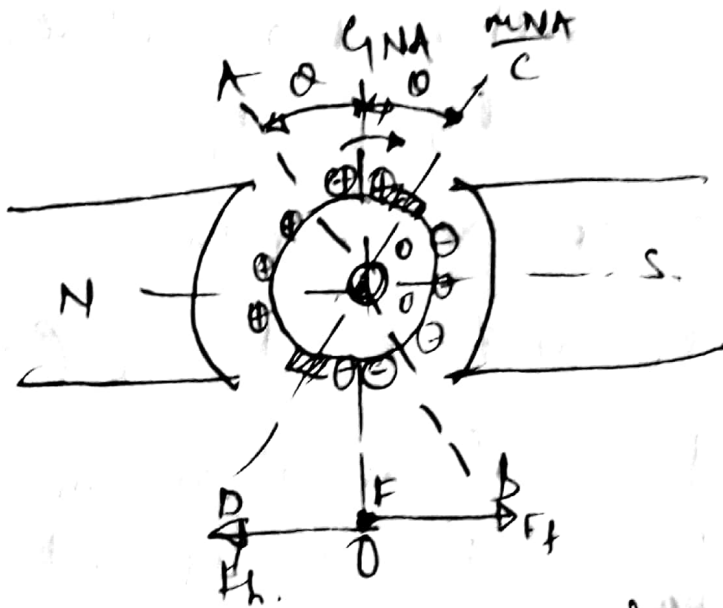
→ OFA → OF_d — demagnetizing — side total flux
 → OF_c — cross magnetizing — distribution

$$\frac{5 \times 100}{100} = \frac{100}{100} \times \frac{1}{5} = \text{spoke mmf in } \uparrow I_{qd}$$

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$$\frac{5 \times 100}{100} = \frac{100}{100} \times \frac{1}{5} = \text{spoke mmf in } \uparrow I_{qd}$$

Demagnetizing & cross magnetis Cond^c



demagnetis cond^c

$AOC = BOD = 2\theta$ at top & bottom (flux from Right to left)

$AOD \& BOD$ (flux point downwards Right angles to main flux).

Cross magnetis Cond^c

Calculation of demagnetising & cross magnetising

$$\therefore \text{total no of arm cond^c lying in Angles (AOC \& BOD)} = \frac{40m}{360} \times 2$$

$$\text{total no of turns in these Angles} = \frac{1}{2} \frac{40m}{360} \times 2 = \frac{20m}{360} \times 2$$

$$\text{Demagnetising amp-tuns} = \frac{20m}{360} \times I \times 2$$

$$\text{D. " / pole} = \frac{0m}{360} \times I \times 2$$

$$AT_d / \text{pole} = Z I \times \frac{Q_m}{360}$$

$$\text{Total arm-cond}^c / \text{pole} = Z/p$$

$$\text{Demag cond}^c / \text{pole} = \frac{2Q_m}{360} \times Z$$

$$\text{Cross magnetizing cond}^c / \text{pole} = \frac{Z}{p} - Z \frac{2Q_m}{360} = \left[\frac{1}{p} - \frac{2Q_m}{360} \right] Z$$

Indigo " Amp " = $Z I \left[\frac{1}{p} - \frac{2Q_m}{360} \right]$

666 $AT_c (\text{Amp-tuns}) / \text{pole} = Z I \left[\frac{1}{2p} - \frac{Q_m}{360} \right]$

$$Q_{\text{mech}} = \frac{Q_{\text{elct}}}{\text{pair of pole}} = \frac{Q_{\text{elct}}}{P/2} = \frac{2Q_e}{p}$$

$$\text{No of extra turn/pole} = \frac{AT_d \lambda}{I} \quad \lambda = \text{leakage coeff}$$

$$I = \text{Arm cond}^c \text{ (} \lambda \neq I_{sh} \text{), } I = I_g$$

By adding in field wdg

Problems

A 8 pole wave wound dc gen has 480 arm cond^c. The armature current is 200A. Find the Armature reaction demagnetizing and cross magnetizing amp tuns/pole if i) brushes are on GNA ii) brushes are shifted 6° elec from GNA

1) $Q_m = 0$ $AT_d / \text{pole} = 0$, $AT_c / \text{pole} = 3000$

2) $Q_m = 1.5^\circ$, $I = 200$ " = 280

* The brushes of lap connected 4 poles, 6 pole gen are given a lead of 21 elec. Calculate $4 \cdot 08 = 4$

- i) $ATd / \text{pole} = \frac{2187.5}{\text{pole}}$ ii) $ATc / \text{pole} = \frac{7187.5}{\text{pole}}$ iii) Series turns required to balance demagnetizing component

The F.L I_a is 750A & $Z = 900$ & $\lambda = 1.4$.

i)

~~$Z = 480$~~ I_a

* A 6 pole, 148A dc shunt gen has 480 Cond^c & is wave wound. If field C_u is 2A.

Find ATd / pole & ATc / pole at F.L

$I_a = 150A$ $I_f = 2A$

- i) Brushes at 9NA
 ii) " from 9NA 5° clud
 iii) " from 6NA 5° north

4, 12, 14, 33,

Expression

Calculation of Reactance Voltage

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emf induced

w_b = brush width, w_m = width of mica insulation

v = peripheral velocity of commutator segment.

$$T_c = \frac{w_b - w_m}{v} \quad (\text{Time s/r for commutation}).$$

Self Induced Voltage = coefficient of self inductance
 \times Rate of change of current.

$$\text{Self Induced Voltage} = L \times \frac{2I}{T_c} \quad (\text{linear commutation})$$

$$\text{Self Induced Voltage} = 1.11 \times L \times \frac{2I}{T_c} \quad (\text{sinusoidal commutation})$$

L = coefficient of self inductance

T_c = Time of commutation

if w_b is given in cm & commutator Dia D_c is given in cm then velocity v is obtained in cm/s

$$\text{As } v = \frac{\pi D_c N}{60} \quad \text{cm/s}$$

* A 4 pole lap wound armature running at 1500 rpm. delivers a current of 150A and has 64 commutator segments. The brush spans 1.2 segments and inductance of each armature coil is 0.05 mH.

Calculate the value of reactance voltage Assuming

- linear commutation
 - sinusoidal commutation
- result mica thickness

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$$\rightarrow I = 150 \text{ A}, N = 1500 \text{ rpm}, \omega_b = 1.2 \text{ sec}, \omega_m = 0$$

$$L = 0.05 \text{ mH}, 64 \text{ seg}$$

total 64 segments.

Calculate peripheral speed in seg/sec as ω_b in seg

$$n_s = \frac{1500}{60} = 25 \text{ rps}$$

In one revolution, 64 seg get count,

$v =$ peripheral speed in seg/second

$$= \text{No of revolutions per sec} \times \text{total seg in count}$$

$$= 25 \times 64 = 1600 \text{ seg/sec}$$

$$T_c = \frac{\omega_b - \omega_m}{v} = \frac{1.2 - 0}{1600} = 7.5 \times 10^{-4} \text{ sec}$$

$$I = \frac{I L}{A} = \frac{150}{4} = 37.5 \text{ A}$$

$$\text{hence, } E = L \times \frac{2I}{T_c} = 0.05 \times 10^{-3} \times \frac{2 \times 37.5}{7.5 \times 10^{-4}} = 5 \text{ V}$$

$$\text{Similarly, } E = 1.1 L \times \frac{2I}{T_c} = 1.1 \times E = 5.53 \text{ V}$$

* Calculate E_R : $N = 900 \text{ rpm}$, No of commutator seg = $\frac{55}{25}$

$\omega_b = 1.74$, coefficient of self inductance = $153 \mu\text{H}$,

Assume linear commutation & neglect mica thickness.

Current in each coil = 27 amps .

→ $N = 900 \text{ rpm}$, $L = 153 \mu\text{H}$, $I = 27 \text{ A}$, $\omega_b = 1.74$

$v =$ peripheral speed in seg/sec

$$= (R \text{ per sec}) \times \text{commutator seg}$$

$$= \frac{900}{60} \times 55 = 825 \text{ seg/sec}$$

$$T_C = \frac{\omega_b - \omega_m}{v} = \frac{1.74}{825} = 2.109 \text{ ms}$$

$$E = L \times \frac{2I}{T_C} = \frac{153 \times 10^{-6} \times 2 \times 27}{2.109 \times 10^{-3}} = 3.91175 \text{ V}$$

* Determine E_R (linear commut.)

$L = 0.15 \text{ mH}$, $I = 40$ (per coil), Brush span:

3 seg, No of commutator seg = 50, $N = 6000 \text{ rpm}$

2 V.

Tue (After)

1, 2, 9, 10, 11, 12, 16,

18, 25, 28, 30, 34, 37,

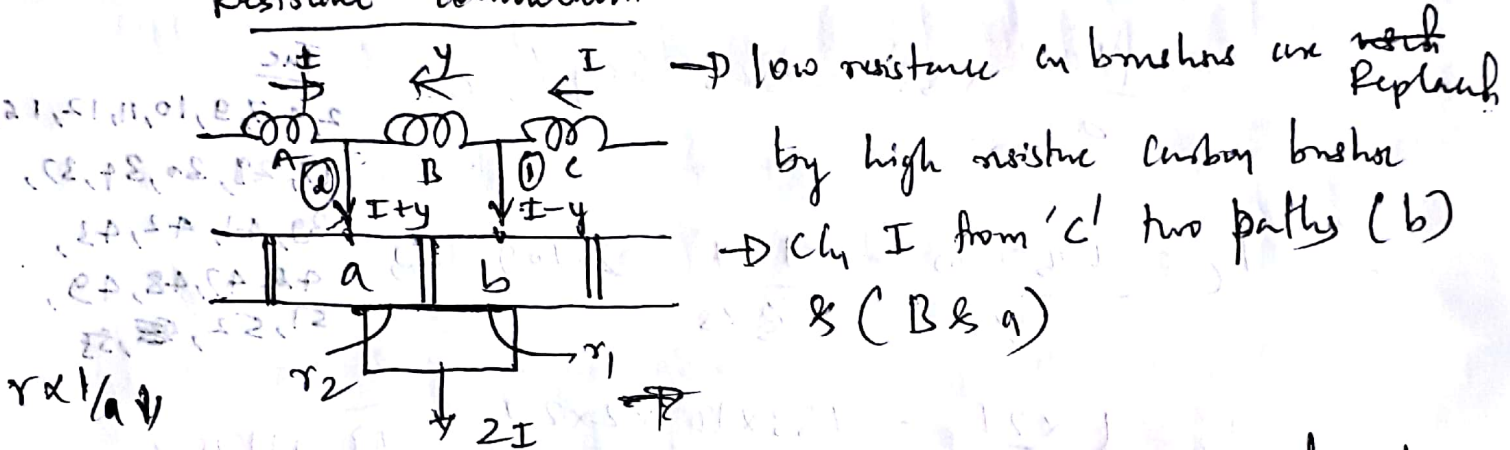
40, 43, 48, 49, 51,

53, 55.

→ Retarded commutator — ch density —
 { trailing edge (large)
 leading edge (small)
 Rectangular commutator — " —
 { } ↗ ↘

Sinusoidal commutator — It is desirable to retard the commutation during initial moments and to accelerate it at later stage (sinusoidal curve)

Resistance commutation



→ low resistance in brushes are ^{not} replaced by high resistance carbon brushes
 → ch I from 'c' two paths (b) & (B & a)

→ low resist in brush the ch will not prefer second path as it will prefer (1) path. (low resistance). $r_1 \approx r_2$

→ As using carbon brush ch will select second path $r_1 > r_2$ ($a_1 < a_2$)

→ quick reversal of ch.

Advantage

- 1) self lubricating and polish commutator
- 2) Damage to commutator will be less

Disadvantages

1) loss of 2 volts

2) commutator made larger for heat dissipation

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Synchronous generator

3, 10, 12, 16, 33, 43,
46, 48, 49.

(I) Review of Synchronous generator

a) Advantage of Rotating field

b) Construction

(II) Working principle

a) Mech and Electrical Angle

b) frequency of induced emf

c) Synchronous speed (Ns)

(III) Three phase Armature winding in Synchronous generator

a) winding terminologies

b)

(IV) Types of Armature windings ✓

a) Single & double layer wdg

b) Full pitch and short pitch winding

1) Coil span

2) Advantages of short pitch coils

c) Concentrated & distributed windings

(V) Emf Equation of Alternator ✓

a) pitch factor or coil span factor (k_p)

b) Distribution factor (k_d)

~~(VI)~~ - ~~Harmonics~~ 1) Derivation of Distribution factor
c) Generalised Expression of Emf Eqn of Alternator

e) line value of Induced EMF

(VI) Harmonics ✓

a) slot Harmonics

b) Harmonic minimization

(VII) Effect of Harmonic components on Induced EMF

a) Effect of Harmonic component on k_p

b) " " " " on k_d

c) Total EMF generated due to Harmonic components

(VIII) Parameters of Armature winding ✓

(IX) Armature Resistance

(X) Armature leakage Reactance

(XI) Armature Reaction ✓

a) upf load

b) zero lag pf load

c) zero lead pf load

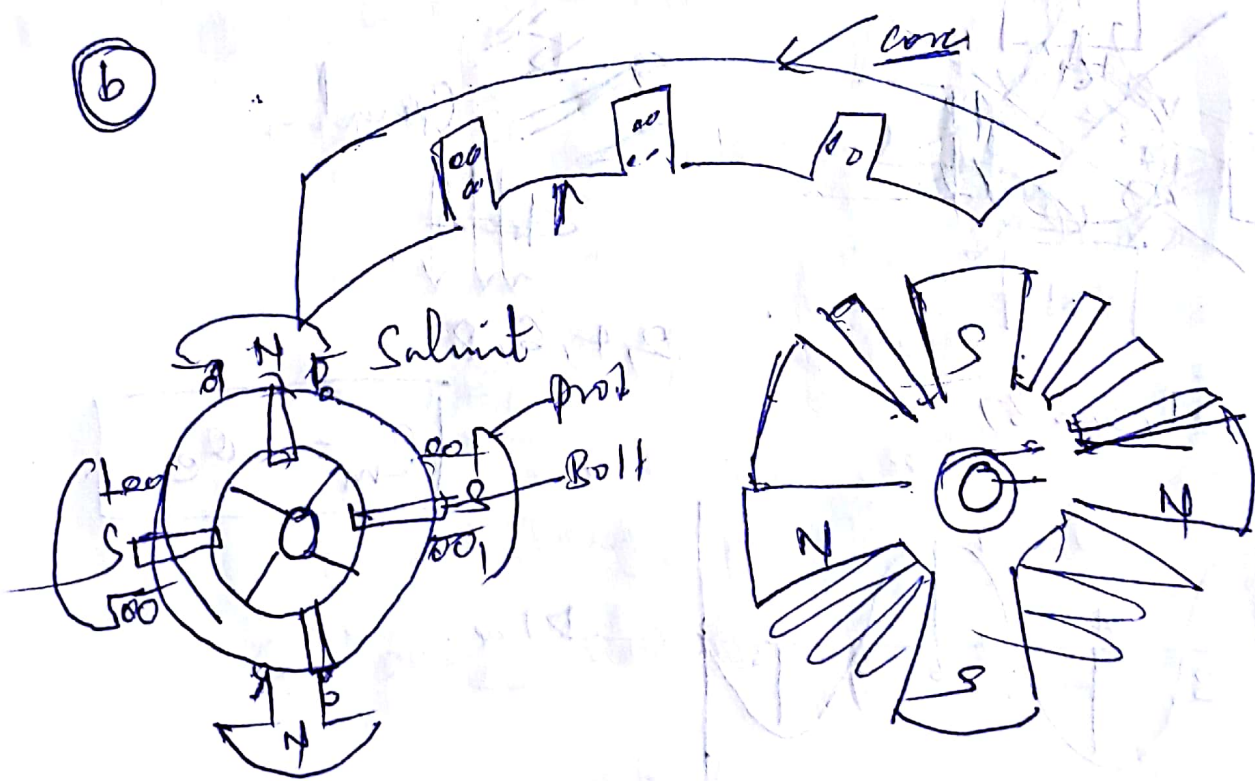
d) Armature Reaction Reactance (X_{ar})

(XII) Concept of synchronous Reactance & Impedance

(XIII) Equivalent circuit of Alternator ✓

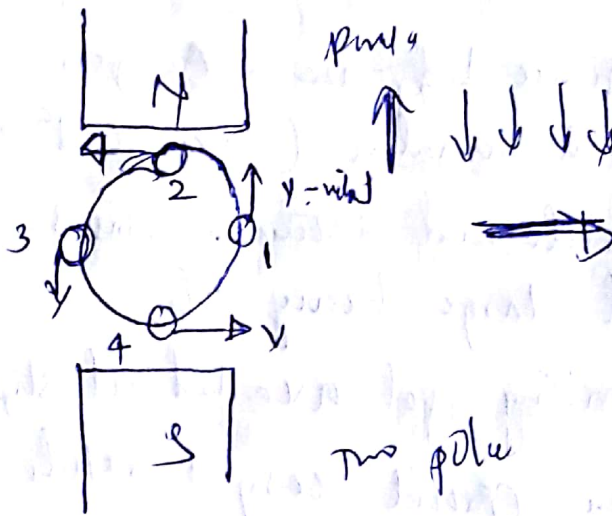
12, 33, 39, 52, 53, 55

- (A) ac m/c syn gen, Difference betⁿ DC & AC gen
- (a) large emf developed in armature (space, condⁿ, insulatⁿ)
 - b) protected from mech and electrical stresses
 - c) easier to collect large heavy cku
 - d) problem of sparking get avoided at slip ring
 - e) field low inertia circuit easy to rotate
 - f) overall construction is simple armature structure
 - g) only two slip rings are needed for field
 - h) ventilation improves due to striking current

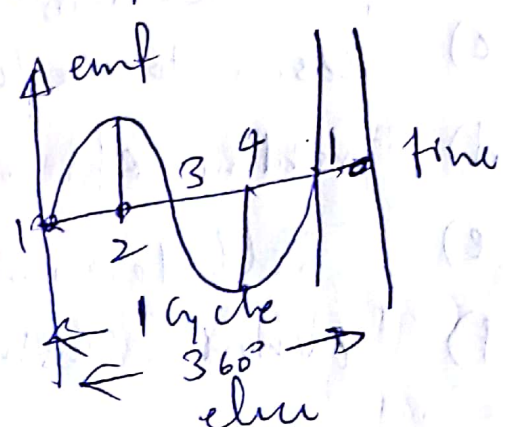


Salut \rightarrow large dia & short axis length, low speed altu high.
 ho ushin \rightarrow small dia & "

(II)



velocity \rightarrow 1 or 10 fly

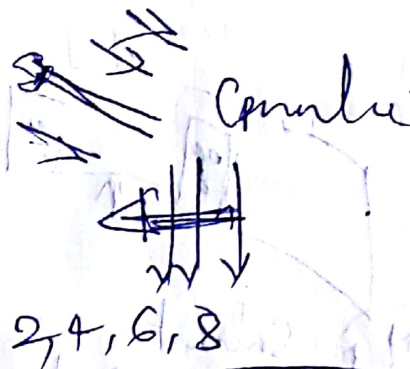
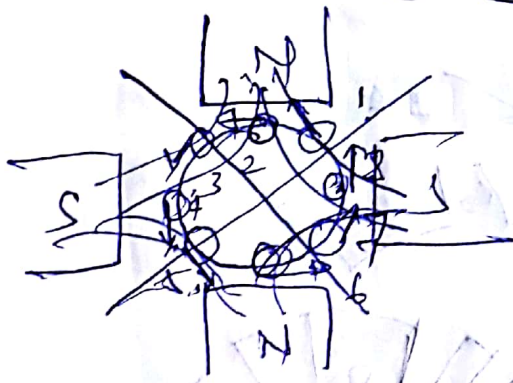


$$360^\circ \text{ mech} = 360^\circ \text{ elec} \times \frac{P}{2}$$

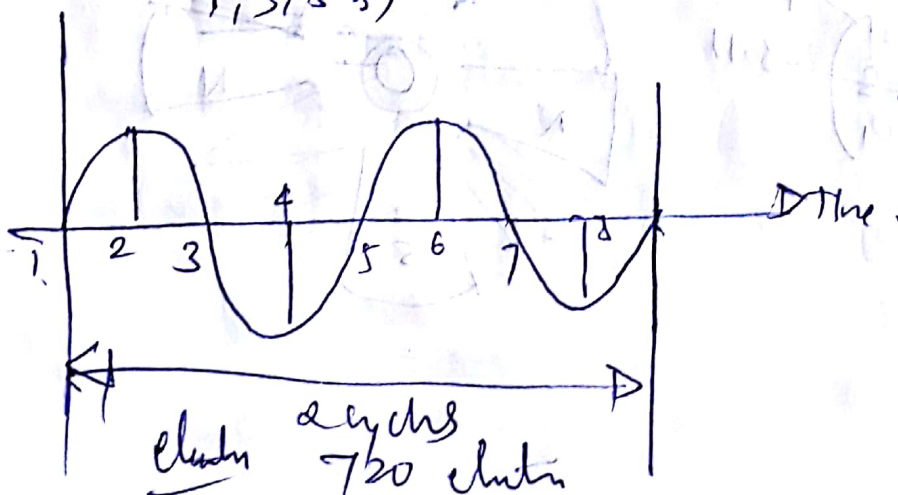
$$1^\circ \text{ mech} = \left(\frac{P}{2}\right)^\circ \text{ elec}$$

Alternating (wave) of emf out

(a)



$$d_m = 2 \phi_e$$



(B)

$$f_{eq} = \text{Cycles/sec} \times C/R \times R/\text{Sec}$$

$$= \text{No of cycles per rev} \times \text{No of rev per sec}$$

$$= \left(\frac{P}{2}\right) \times \frac{N}{60} = \frac{PN}{120} \text{ cycles/sec}$$

(C) $N_s = \frac{120f}{P} \rightarrow \text{std}$

12, 14, 23, 40, ~~47~~, ~~48~~, 49, 53, ~~54~~

2 - - - - 24

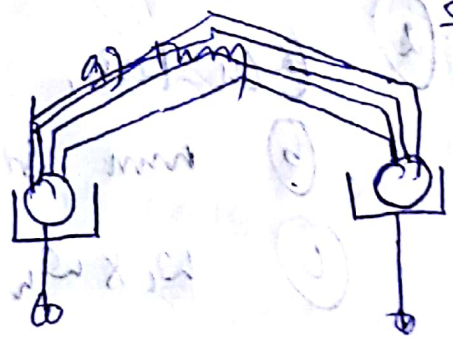
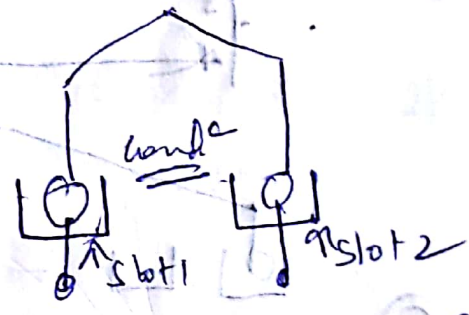
3000 - - - - 2000

(II)

$$e_R = E_m \sin \omega t, \quad e_Y = E_m \sin (\omega t - 120^\circ), \quad e_B = E_m \sin (\omega t - 240^\circ)$$

E_{ph} , (Coils each phase helps emf) \rightarrow sums

- (a) ① Conductors
- ② Turn
- ③ coil
- ④ coil side
- ⑤ pole pitch



single turn

multiple turn (Co).

$$\eta = \text{slots/pole} = 180^\circ \text{ elec} = \eta.$$

32 (6) Slot angle (β)

$$\beta = \frac{180^\circ}{\eta}$$

(14) (a)



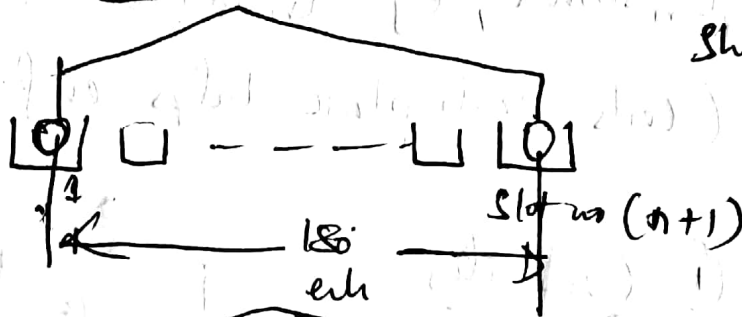
Space wasted in single layer or double layer wind

(b)

2 pole, 18 slots, $\eta = \frac{18}{2} = 9$ (1 to 10) $\times 180^\circ$

(1)

coil span



(2)

(a) Cu loss, economical

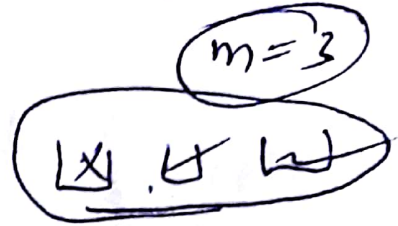
(b) mm sinusoidal

(c) Wk when factors, $\eta \uparrow$

② slots per phase per pole. (m) =

$$m = n/p = n/3 \quad \frac{18}{2} = 9$$

X Conductors



W W W:

Semi-circular, heat dissipation poor

②

emf eqn

consider one cond^r in slot

$$e_{avg} = d\phi/dt$$

for one turn $e_{avg} = \frac{\text{flux cut}}{\text{time taken}} = \frac{P \times \phi}{60/N_s}$

$$= \phi \times \frac{PN_s}{60} = 2f\phi \checkmark$$

$$e_{avg} = 2f\phi \dots$$

full pitch $e_{avg}(\text{turn}) = 2 \times (2f\phi) = 4f\phi$

Conductivity, $E_{ph} = T_{ph} \times e_{avg}(\text{turn}) \quad T_{ph} = \frac{z_{ph}}{2}$

$$k_f = \frac{R_{rms}}{R_{avg}} = 1.11$$

Base emf eqn for avg ϕ & ω

$$E_{ph}(rms) = 1.11 \times 4f\phi T_{ph} = 4.44f\phi T_{ph}$$